# 848H WHEEL LOADER

Engine Cummins QSB6.7 Tier 4 Final

Gross Power 175 hp (129 kW)

Operating Weight 35,260 lb (15,994 kg)

Bucket Capacity 3.5 yd<sup>3</sup> (2.7 m<sup>3</sup>)







TOUGH WORLD. TOUGH EQUIPMENT.

# MAXIMIZE YOUR RETURN ON INVESTMENT

### **CUMMINS ENGINE**

Unmatched performance driven by the Cummins QSB6.7 Tier 4 Final engine, maximizing torque output and more power and breakout force at lower engine speeds.

# **TRANSMISSION**

The ZF powershift transmission, including torque converter, provides maximum transfer of power to improve performance and fuel efficiency.

# **ADVANCED HYDRAULIC SYSTEM**

LiuGong's new generation advanced hydraulic system organizes the mechanical, electrical and hydraulic systems to work in perfect harmony. Power is supplied only as needed, achieving optimum operation.



# **CONTROLS**

Kick-down and Forward/Reverse buttons are conveniently located on the loader joystick for efficient operator use, reducing cycle times and improving production and efficiency.



The limited-slip differential axles automatically deliver power to the tires, increasing traction for maximized bucket-filling performance even in the toughest terrain.



# **Z-BAR LINKAGE**

Our optimized Z-bar geometry positions the bucket closer to the tires, achieving high bucket breakout forces and stable transport of materials with minimal spillage.

# VERSATILITY

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The quick coupler helps you to get the most out of your machine by easily and quickly switching between a range of attachments to accommodate your needs.

# **EXTENSIVE VISIBILITY**

The panoramic view with curved front glass, along with well positioned lift arms, allow the operator easy line of sight to the bucket edge at ground level.

# **AFTER SALES SERVICE**

As a customer of LiuGong you can feel confident that our dealer and regional offices will be there to support you with training, service and maintenance needed throughout the life of your machine.



Using genuine LiuGong parts is key to keeping your costs low and your machine in top working order. We have a worldwide parts network that can supply you with parts when and where you need them to maximize your machine's uptime.

# **MORE POWER LESS CONSUMPTION**

The new 848H wheel loader has much more to offer than high power and great productivity. In terms of **efficiency** and fuel consumption, the new LiuGong 848H integrates the strongest technologies, including a powershift transmission and advanced load sensing hydraulic system, allowing you to be far **more productive**.



### INTEGRATED CUMMINS ENGINES FOR HIGHER CONTINUOUS POWER

The new 848H comes equipped with a fuel efficient world-class Cummins QSB6.7 Tier 4 Final engine that maximizes torque output and delivers more power at lower engine speeds while also optimized for fast throttle response. The integrated exhaust system provides maximum fuel efficiency over the working cycles. Optimized NOx Dual Reduction Technology (EGR+SCR) achieves the Tier 4F/Stage IV emissions regulations with the unique combination of high performance and low fuel consumption.

# **KEEP COOL AND EFFICIENT**

The cooling system has been totally redesigned on the new 848H for better efficiency and lower fuel consumption. The air flow from radiator to fan together with the newly developed hexagon grill considerably improves ventilation. The variable hydraulic fan drive reduces nominal power needs from the cooling system. Operator has the ability to periodically reverse airflow to increase radiator clean-out intervals.

# **TRANSMISSION**

The new 848H integrates a ZF Powershift transmission available in 4F/3R. The torque converter has been optimized for maximum transfer of power to the transmission for optimum performance and fuel efficiency. Optimized gear ratios and auto-shift functionality provide faster acceleration and faster cycle times, regardless of the application. Kick-down and Forward/ Reverse buttons are conveniently located on the loader joystick for efficient operator/ machine interface, further reducing cycle times and improving production and efficiency. With the kick-down function, the operator can lower the gear with the tip of a finger and thus increase the torque generated by the engine for more breakout force and loading capacity. Convenient location of controls provides the operator full control of loader and transmissions functions - efficiently connecting the machine to the worksite.

### **AXLES**

The 848H utilizes limited-slip differential axles that automatically deliver power to the tires, creating the best traction for maximized bucket-filling performance in even the toughest terrain. LiuGong axles ensure all four wheels remain on the ground even over irregular terrain, with stability and traction further enhanced by rigidly mounting the from axle to the frame to support the entire weight of the wheel loader. This added support also aids in resistance to internal torque loads as well as external forces encountered throughout operation. The rear axle is designed to allow  $\pm 12^{\circ}$  oscillation.

### ADVANCED LOAD SENSING HYDRAULIC SYSTEM

LiuGong's new-generation advanced hydraulic system ensures the mechanical, electrical, and hydraulic system work in perfect harmony. This technology perfectly matches the hydraulic flow with the operation. Power is supplied only as needed, achieving optimum operational efficiency. LiuGong's load-sensing hydraulic system allocates power to the work and steering functions according to demand, ensuring fast response and excellent efficiency. Smooth, coordinated operation through superior control of both the boom and the attachment is easily achieved. Power is distributed efficiently based upon the operator's command and need of the job.



# DESIGNED TO GET MORE DONE

There is a **redesigned** Z-bar and bucket that gives you **maximum production** on the job-site.

# Z-BAR LINKAGE TO SUPPORT PAYLOAD PERFORMANCE

Our optimized Z-bar geometry positions the bucket closer to the tires, achieving high bucket breakout forces with maximum rollback. Stable transport of materials with minimal spillage is easily achieved. The option of hydraulic quick coupler attachment adds versatility to Z-bar machines, allowing use of multiple tools to suit the job-site needs.

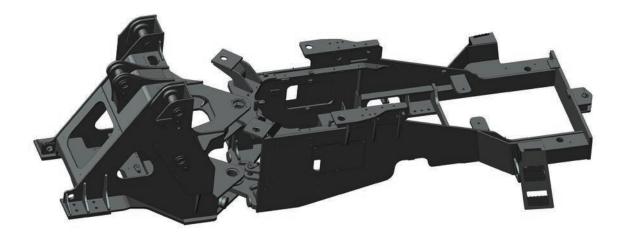
# NEW BUCKET DESIGNED FOR BETTER PAYLOAD

The bucket of the newly designed 848H wheel loader has increased fill factor and material retention. The 848H loads more easily and carries more, which significantly increases productivity.



# **RELIABLE AND SUSTAINABLE STRUCTURES**

At every stage, LiuGong is committed to the design philosophy of **'Reliability and Durability'**. This principle has led to the creation of the 848H, making this new wheel loader a **smart choice** for companies looking for high profitability and peace of mind.



# **ENHANCED STRUCTURE**

The chassis frame is the wheel loader's backbone. Particular care has been given to the design of this crucial structural component. Advanced analysis tools including dynamics and durability simulations have been utilized to ensure strong structure and extended machine life.

# **Z-BAR LINKAGE REINVENTED**

The newly designed Z-bar is the main structure to support the payload. It is not only about strength and visibility but is also essential for durability and reliability. On the 848H, the Z-bar linkage has been reinvented by LiuGong engineers. The structure has been optimized for improved distribution of stress. Key components such as hinge pins and lift arms mounting plates are made from optimized materials, which have gone through a special heat treatment process for increased strength.

The use of world-class components is our commitment for extensive reliability and durability of every machine.



# AN OPERATOR-FRIENDLY ENVIRONMENT DESIGNED FOR WORK

Ergonomically designed controls, increased **visibility** and convenient features all contribute to operator comfort and **overall productivity** on the jobsite.

# **EXTENSIVE VISIBILITY**

The new 848H has been designed to offer optimized visibility. A panoramic view cab with curved front glass and with well-positioned lift arms allow the operator a clear line of sight to the bucket edge at ground level. The view to machine corners is optimized and can be further enhanced with selection of the rear-view camera for an extra eye on the jobsite.

# **COMFORTABLE ENVIRONMENT**

Cab design maximizes the space available in the cabin for the operator. The vertically and horizontally adjustable air suspension seat provides the operator benefits of maximum comfort and less fatigue. Thanks to the optimized design of the front glass, the new electric system, high quality sealing and the efficient cooling compartment, the sound level inside the cabin is minimized to: 73dB (A).

# **EASE OF OPERATON**

On the 848H, the third valve hydraulic control is a rocker switch integrated into the FNR joystick, giving the operator simultaneous and precise control of the hydraulic system. Forward and reverse shifting button and kickdown functions are positioned for optimum operator use, improving productivity, efficiency and reducing operator fatigue.

# **FRESH AIR ALWAYS**

The new 848H cab is designed with balanced air recycling ventilation to achieve positive pressure and continuous fresh air inside. AC is equipped with eight all-around outlets to keep the cabin at a comfortable temperature at all times. The easy-to-replace air filter restricts dust and particles from entering the cab.







# SAFETY WITHOUT COMPROMISE

LiuGong is **committed to safety** on the job site and the 848H wheel loader is equipped with all the necessary safety features for peace of mind so you can **focus** on the job at hand.



All-around visibility is supported by a rear-view camera acting as an extra eye on the jobsite.

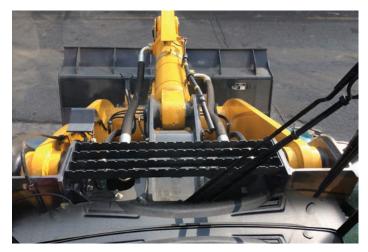


# SAFETY WITHOUT COMPROMISE

All LiuGong wheel loader cabs are ROPS and FOPS certified. Slip resistant tread plate and walkway handles provide a safe access environment for the operator and service person.

# **ROPS/FOPS CAB**

Rollover Protective System on the cab (ROPS) is standard to ensure operator protection in the unlikely event of the machine rolling over. Falling Object Protective Structure (FOPS) is standard to guarantee extra peace of mind.



# **SAFE ACCESS**

The 4-bar steps are widely spaced to allow debris to fall through. Welded anti-slip bars help keep the steps clear and safe. The spacing between the steps and the distance from the ground to the ladder meet ISO standards. Well-positioned grab handles make access to the cab safer.





Access to the front of the cab by the operator or service person is a new feature. The same anti-slip bars used on the egress steps are used here for maximum anti-slip protection.

# PART OF YOUR PERFORMANCE

No matter where you are **in the world**, if you can get your LiuGong machine there, then we can get the parts there.



At LiuGong, we know that what you want is to be confident in your machinery. We make sure we can always get you what you need without delay, without fail, without excuses. Anywhere, and at any time. That is more than our goal. That's our pledge.



# MASTER YOUR ROUTINE

The 848H benefits from several **innovations** implemented to make your life easier when it comes to maintenance and serviceability. The 848H gives you peace of mind to focus on your business and **maximize your profitability**.

### ACCESSIBILITY

The engine hood is made of a new, lightweight polymer material that allows manual raising and lowering of the hood with ease and minimal effort. The cab filter is located on the right side of the cab exterior for ease of serviceability. Replacement of the primary filter is easy, and the steel frame secures it in place. The engine air filter is also easy to replace which adds to service efficiency.







# MASTER YOUR ROUTINE

There is great serviceability all around the 848H. The **Autolube is standard** feature on all LiuGong wheel loaders which contributes to your machine's uptime. **Telematics is standard** on the 848H. Positioning and engine hours history allow you to track your machine and its service intervals as part of managing your LiuGong fleet.



All pressure taps and sight gauges are easily accessible. Fluid drains provide environmentally friendly drainage capability and are grouped together for convenient serviceability.

# **SPECIFICATIONS**

#### ENGINE

#### Description

Cummins Tier 4F/Stage IV-approved, 6.7 liter, 6-cylinder straight turbocharged diesel engine with Common Rail fuel injection system and Cooled Exhaust Gas Recirculation (EGR).

Single stage turbo charger with Smart Wastegate.

Air cleaning: direct flow air filter.

Cooling system: Air-to-air intercooler, hydraulic motor drive and temperature controlled fan.

Emissions regulation	Tier 4 Final / Stage IV
Make	Cummins
Model	QSB6.7
Gross power	129 kW (175 hp) @ 2,100 rpm
Net power	123 kW (167 hp) @ 2,100 rpm
Peak torque	841 N-m (620 lb-ft) @ 1,400 rpm
Displacement	6.7 L (409 in <sup>3</sup> )
Number of cylinders	6
Aspiration	Turbocharged & air-to-air intercooled

#### HYDRAULIC SYSTEM

Description

System supply: Two load-sensing axial piston pumps with variable displacement, with priority to the steering function. Valves: doubleacting 3-spool valve.

Main valve controlled by a 3-spool pilot valve.

Lift function: The valve has four positions: lift, hold, lower, and float. Inductive/magnetic automatic boom kick-out can be switched on and off and is adjustable to two positions: bucket at ground level and maximum reach full lifting height.

Tilt function: The valve has three functions: rollback, hold and dump.

Cylinders: Double-acting cylinders for all functions.

Filter: Full-flow filtration through 12 micron (absolute) filter cartridge.

iston
0.7 MPa (3,002 psi)
5 s
.6 s
.0 s
0.1 s
oystick

#### AXLES

Model	LiuGong 4T (Wet Type)
Differential front type	Limited slip
Differential rear type	Limited slip
Axle oscillation	±12°

#### **TRANSMISSION STANDARD**

#### Description

Torque converter: single-stage, three-element.

Transmission: ZF countershaft transmission, integrated pilot single joystick with FNR, KD & horn.

Gear shifting system: ZF Automatic Power Shift with auto modes (1~4/2~4) all start in gear 2, faster and better for long distance material transportation.

Transmission type	Countershaft, power shift
Torque converter	Single-stage, three-element
Maximum travel speed, fwd	44.3 km/h (27.5 mph)
Maximum travel speed, rev	25.3 km/h (15.7 mph)
Number of speeds, fwd.	4
Number of speeds, rev.	3

#### STEERING Description

Steering system: Load-sensing hydraulic articulated steering.

System supply: The steering system has priority feed from a loadsensing axial piston pump with variable displacement, dual-pump confluence & steering priority.

#### Steering cylinders: Two double-acting cylinders

Steering configuration	Articulated		
Steering pressure	18 MPa (2,611 psi)		
Steering cylinders	2		
Cylinder bore	80 mm (3.2 in)		
Rod diameter	45 mm (1.7 in)		
Stroke	420 mm (16.5 in)		
Maximum flow	178.5 L/min (47.0 gal/min)		
Maximum articulation	±38°		
Smallest turn (over tire)	5,590 mm (18 ft 4 in)		

#### BRAKES

Description	
Service brake type	Wet discs, two independent circuits
Service brake actuation	Hydraulic
Parking brake type	Manual electronic control
Parking brake actuation	Hydraulic

# **SPECIFICATIONS**

ELECTRICAL SYSTEM	
Voltage	24 V
Batteries	2 x 12 V
Battery capacity	2 x 120 Ah
Cold cranking capacity	850 CCA
Reserve capacity	230 min
Alternator rating	1,960 W/70A
Starter motor output	4.8 kW (6.4 hp)
SERVICE REFILL CAPACITIES	
Fuel tank	245 L (65.0 gal)
Engine oil	17 L (4.5 gal)
Cooling system	44 L (12.0 gal)
Hydraulic system	180 L (48.0 gal)
Transmission	40 L (10.5 gal)
Axles, each	36 L (9.5 gal)
DEF tank	19 L (5.0 gal)
LOADER ARM PERFORMANCE WITH ATTACHMENT	
Tipping load - straight	10,830 kg (23,876 lb)
Tipping load - full turn	9,715 kg (21,418 lb)
Bucket breakout force	120.0 kN (26,977 lbf)
Maximum dump angle at full height	45 <sup>°</sup>
Dump clearance at full height discharge	2,750 mm (9 ft 0 in)
Dump reach at full height discharge	1,050 mm (3 ft 5 in)
Maximum hinge pin height	3,935 mm (12 ft 11 in)
Maximum digging depth, bucket level	70 mm (3 in)
Bucket rollback at ground level	45 <sup>°</sup>
Bucket rollback at carry	48 <sup>0</sup>
Bucket rollback at maximum height	60 <sup>°</sup>

# SOUND & ENVIRONMENTSound level in cab according to73 dB(A)--StationaryISO 6396-2008/EM ISO 3744-1995Work cycle modeExternal sound level according to103 dB(A)--StationaryISO 6395-2008Work cycle modeVentilation9.2 m³ (12.0 yd³)Heating capacity5.8 kW (7.8 hp)Air conditioning6.0 kW (8.0 hp)

#### CAB

#### Description

Instrumentation: All important information is centrally located in the central instrument panel and operator's field of vision.

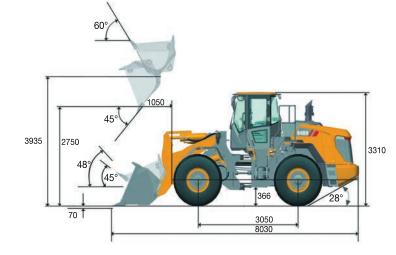
Large curved front glass, rear-view camera and mirrors ensure great visibility.

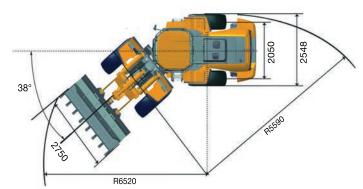
Adjustable steering column, air suspension seat, armrest box, and AC with all-around air outlets.

Pressurized cab with lower interior noise.

The cab is tested and approved according to ROPS (ISO 3471), FOPS (ISO 3449)

DIMENSIONS	
Length with bucket down	8,030 mm (26 ft 4 in)
Width over tires	2,548 mm (8 ft 4 in)
Cab height	3,310 mm (10 ft 10 in)
Wheelbase	3,050 mm (10 ft 0 in)
Wheel tread	2,050 mm (6 ft 9 in)
Ground clearance	366 mm (1 ft 3 in)
Turn angle, either side	38 <sup>0</sup>
Rear angle of departure	28 <sup>0</sup>
Turning radius, outside of tire	5,590 mm (18 ft 4 in)
Turning radius, center of tire	5,341 mm (17 ft 7 in)
Turning radius, bucket carry	6,520 mm (20 ft 6 in)
Width over bucket	2,750 mm (9 ft 1 in)







# **STANDARD EQUIPMENT**

# ENGINE

- Cummins QSB6.7, Tier 4 Final/ Stage IV, air-to-air intercooled, 6 cylinders, 4 stroke, reversing fan cooling
- High pressure common rail
- Exhaust emission control
- DC air filter, fuel filter

### **TRANSMISSION**

- ZF power shift transmission
- Kick-down function, FNR, F4/R3
- Transmission oil level sight gauge
- Secondary oil filter, oil dipstick
- Remote pressure taps for diagnostics
- Auto shifting mode by speed

# AXLE

- LiuGong wet axle with limited slip differentials
- Wet disc service brake system

# **HYDRAULIC SYSTEM**

- Two piston pumps with variable displacement. Hydraulic load-sensing according to demand.
- Third valve and multipurpose lines
- Single joystick control
- Ride control system
- Boom kick-out, automatic
- Bucket positioner, automatic
- Plug at the port of bucket and boom cylinder for pressure check
- Emergency boom lower via pilot accumulator

# **STEERING SYSTEM**

- Load sensing system with flow amplification and steering priority
- Emergency steering system

### TIRE & RIM

• 20.5R25 L3 tire

# **CHASSIS FRAME**

- Autolube
- Articulation locking bar
- Tow hitch
- Rubber cushion articulation stops
- Full rear fender

# **ELECTRIC SYSTEM**

- Two front lights with high/low beam
- Four front lights on top of cab
- Two rear lights on top of the cab
- Turn signals with flasher
- Batteries, free of maintenance
- Electric horn
- Front and rear windshield wiper
- Electric device compartment
- Alarm, back-up
- Radio/player with USB port
- Reversing warning light, automatic

### LINKAGE & ATTACHMENTS

- Z-Bar linkage
- 3.5 yd<sup>3</sup> (2.7 m<sup>3</sup>) General Purpose (GP) with bolt-on cutting edge (BOCE)
- Quick coupler
- Pallet fork

# **GAUGE GROUP**

- Engine coolant temperature
- Low coolant level
- Transmission oil temperature
- Engine oil temperature
- Engine oil pressure
- Hydraulic oil temperature
- Fuel level
- Hour meter
- Voltage
- Brake oil pressure
- Engine fault
- DEF level

### CAB

- Certified ROPS/FOPS cab
- Grammer air suspension seat, armrest
- 4-way adjustable steering column
- Large curved front glass
- Rubber cab mounts
- Cab fresh air filter
- One interior & dual exterior rear-view mirrors
- Rear-view camera display
- Air conditioner
- Lunch-box/cooler holder
- Beverage holder
- Cab rear windshield defroster
- Sun visor
- Fire extinguisher system
- Cigarette lighter

### **TELEMATICS**

- 36 months service from initial sale
- Positioning and engine on/off history

# **OPTIONAL EQUIPMENT**

#### CAB

- Heated air suspension seat
- Heated external rear-view mirrors

#### **LINKAGE & ATTACHMENTS**

 Pin-on 3.5 yd<sup>3</sup> (2.7 m<sup>3</sup>) General Purpose (GP) bucket with bolt-on cutting edge (BOCE)



TOUGH WORLD. TOUGH EQUIPMENT.

#### LiuGong Construction Machinery N.A, LLC.

22220 Merchants Way - Suite 100 Katy, TX 77449 USA \_\_\_\_\_\_

T: 281-579-8882 www.liugongna.com F: 281-579-8388

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